

SCOPE OF ACCREDITATION

Composites

Kanfit Ltd

Hamerkava st 8, Tsiporit Industrial Zone
Nof Hagalil, 1789064
Israel

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7118 Rev G - Nadcap Audit Criteria for Composites (to be used on audits on/after 5 January 2020)

- 14b – NC Ply Cutting (Applies to CP, KSP, LRP, MB or PAR)
- 18a or b – Resin Preparation and Mixing (Applies to LRP Only)
- 19 a or b – Liquid Resin Infusion (Applies to LRP Only)
- 21a – Autoclave (Applies to LRP, MB or PAR)
- 21b or c or d – Oven (Applies to CMP, LRP, MB or PAR)
- 22b – NC Machining/Trimming/Drilling (Applies to CMP, LRP, MB or PAR)
- 24a or b or c – Process Control Testing (AC7118) or AC7122–P (Applies to CP, CMP, LRP, MB or PAR)
- CP – Core Processing
- LRP – Liquid Resin Processing

AC7122/1 Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Mechanical Testing

- 1.1.1 Tensile Ambient Temperature
- 1.1.2 Tensile Non–ambient Temperature
- 1.1.3 Tensile Strain Measurement
- 1.12.1 Climbing Drum Peel
- 1.17.1 Bearing Strength
- 1.2.1 Compression Ambient Temperature
- 1.2.3 Compression Strain Measurement
- 1.21.1 Flatwise tension, Sandwich
- 1.23.1 Tube Shear
- 1.3.1 Shear Ambient Temperature by SBS
- 1.3.4 Shear Ambient Temperature by V Notch

- 1.4.1 Flexural Ambient Temp
- 1.4.2 Flexural Non-ambient
- 1.9.1 Single Lap Shear – Ambient Temperature

AC7122/2 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Physical Testing

- 2.1.3 Hardness Testing: Durometer
- 2.2.1 Density/ Specific Gravity
- 2.3.1 Resin/Fiber /Void Content by: Acid Digestion
- 2.3.2 Resin/Fiber /Void Content by: Burn off
- 2.3.3 Resin/Fiber /Void Content by: Solvent wash
- 2.5.1 Volatile Content
- 2.6.1 Gel Time
- 2.7.1 Flow
- 2.8.1 Fiber Areal Weight
- 2.9.1 Viscosity Liquid Resin

AC7122-P Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Laboratories P - Part Manufacturers Captive Laboratories Part manufacturer's captive testing laboratories (Only in conjunction with AC7118

Class A: Composites